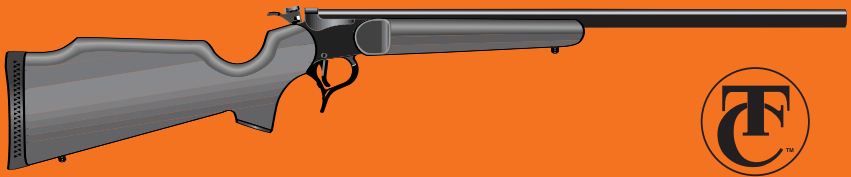
Thompson/Center Arms

G2

CONTENDER®

OWNER'S MANUAL

For Rifle and Pistol Models



⚠ DANGER

The material in this booklet must be read and understood before attempting to use your Thompson/Center firearm. If pertinent safety information is not read, and →⚠WARNING← statements are not understood and adhered to, death, or injury could result.

READ THIS MANUAL IN ITS ENTIRETY BEFORE USING YOUR FIREARM.

Thompson/Center Arms Co., Inc.
P.O. Box 5002
Rochester, New Hampshire 03866

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This booklet contains information that is essential to the safe use and maintenance of Thompson/Center's G2 Contender Pistol or Rifle. You must read this material in its entirety and fully understand its significance before you can safely use your G2 Contender. If a Thompson/Center G2 Contender is loaned or sold (by an individual or dealer), this booklet must accompany the firearm. Replacement booklets are available at no charge from our factory at the address below.

If, after reading this booklet, you still have questions concerning the safe use of your Thompson/Center G2 Contender, write or call our Customer Service Department at:

Thompson/Center Arms Co., Inc.
P.O. Box 5002, Farmington Road
Rochester, New Hampshire 03866
TelEPHOne: 1-603-332-2333

• And Remember •

The Fundamental National Rifle Association Rules for Safe Gun Handling are:

1. **Always keep the gun pointed in a safe direction**
2. **Always keep your finger off the trigger until ready to shoot**
3. **Always keep the gun unloaded until ready to use**

WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

Know Your Firearm Before You Attempt To Use It!

Designed as a Hunting/Sports Pistol or Rifle, the G2 Contender is uniquely different from other guns. Its single shot, break open action is relatively simple to understand and safe when the required ingredients of "common sense" and "safe gun handling" are applied to its use and care. The G2 Contender operates differently than other break open firearms on the market. It is important that you identify your firearm as being a G2 Contender in conjunction with reading these instructions. They apply only to the G2 Contender Pistol and Rifle. **However, do not assume that a familiarity with other firearms has equipped you with a knowledge of "safe gun handling" as these words now apply to your G2 Contender.** Each gun design is different from another and each functions accordingly.

All machines, be they chain saws, automobiles, lawn mowers or firearms are built to function as **mindless mechanical slaves. They serve only as well as your intellect dictates**. Carefully used, your chain saw will cut up a winter's supply of firewood. Carelessly used, your chain saw will cut other things with able willingness. A firearm is no different-it is equally non-selective as to target or purpose.

Inasmuch as the responsibility for the use of a firearm rests with its user, you must understand the mechanics before you can shoulder the responsibility for its use. That is what this booklet is all about.

You Must Read This Material Before Using The G2 Contender®

Safe Use And Handling Of The G2 Contender® Pistol or Rifle

G2 CONTENDER®

Pistol

G2 CONTENDER®

Rifle

⚠ WARNING

Follow the rules for use and handling of the G2 Contender Pistol or Rifle. Failure to follow these rules may cause injury and/or death to the shooter or bystanders and damage to property.

1 If you are unfamiliar with firearms seek professional instruction. Qualified organizations such as local gun clubs, the National Rifle Association and State Hunter Safety programs offer courses which teach safe gun handling and proper hunting procedure. Those who are unfamiliar with firearms should seek guidance from an instructor who is qualified by one of these organizations.

2 Always point the muzzle of your G2 Contender downrange. The possibility of accidental discharge is a constant danger when using a firearm. If the muzzle is pointed downrange, away from yourself, other people,

domestic animals or property, then there can be no injury or damage from an accidental discharge.

3 Never load your G2 Contender until you are ready to fire it. If your G2 Contender is not loaded until you are ready to fire and you are directing your full concentration to it and the target then there can be no accidental discharge of the firearm. Never transport or carry a loaded G2 Contender in a vehicle. Never hand a loaded G2 Contender to another person. Never store a loaded G2 Contender in your home. Never cross a fence, climb a tree, jump a ditch or engage in any activity which distracts your attention while holding or carrying a loaded G2 Contender. Never attempt to clean a loaded G2 Contender.

4 Be physically fit and mentally alert when using your G2 Contender. The use of your G2 Contender involves forceful physical actions which require strength and concentration. Never use alcoholic beverages or drugs before shooting or handling your G2 Contender. Never use your G2 Contender when you are overly tired. If you use medication or have medical implants consult your physician before using your G2 Contender.

5 Know the condition of your G2 Contender before firing. Be sure the firearm is loaded with ammunition of the proper caliber. Be sure the breech is securely locked. Be sure the barrel is clear of obstructions (including oil, mud, dirt, snow or any foreign material). Failure to observe this rule may result in injury and/or death to the shooter or bystanders and damage to property.

6 Be sure of your target. Never fire your G2 Contender unless there is a back stop behind your target. Never fire your G2 Contender in the field unless you have a clear view of your target. Never fire at a noise or movement in the brush. If hunting with others always know where other members of your party are located. Never fire your G2 Contender if there is a possibility that a member of your hunting party is down range. Never shoot at flat, hard surfaces such as rocks or water. A bullet may ricochet off these surfaces causing injury and/or death to the shooter or bystanders and damage to property.

7 Respect the G2 Contender. Used properly, your G2 Contender will give you years of pleasure. Used improperly, carelessly or abused, your G2 Contender is a dangerous instrument and is capable of causing serious injury,

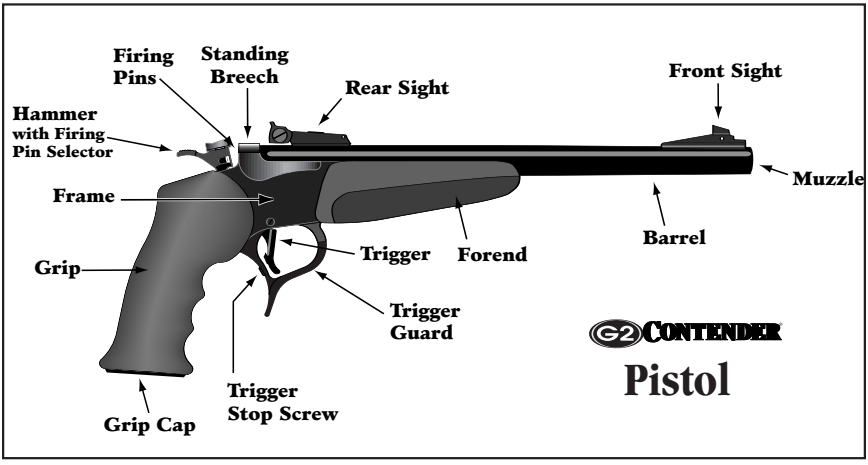
death or damage to property. Always treat your G2 Contender as if it were loaded. Do not drop your G2 Contender or allow it to be struck a blow. Dropping or striking the G2 Contender may cause damage to internal parts in such a manner as to cause an accidental discharge.

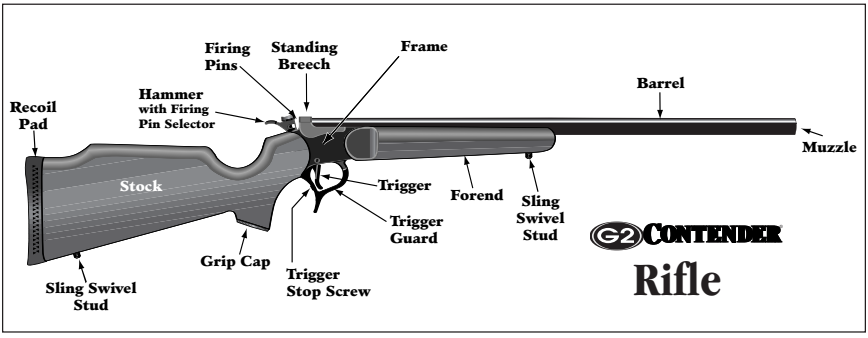
8 Protect your eyes and ears when firing your G2 Contender. Always wear shooting glasses to protect your eyesight from air borne particles and ear protectors to guard against hearing loss due to loud noise when firing your G2 Contender.

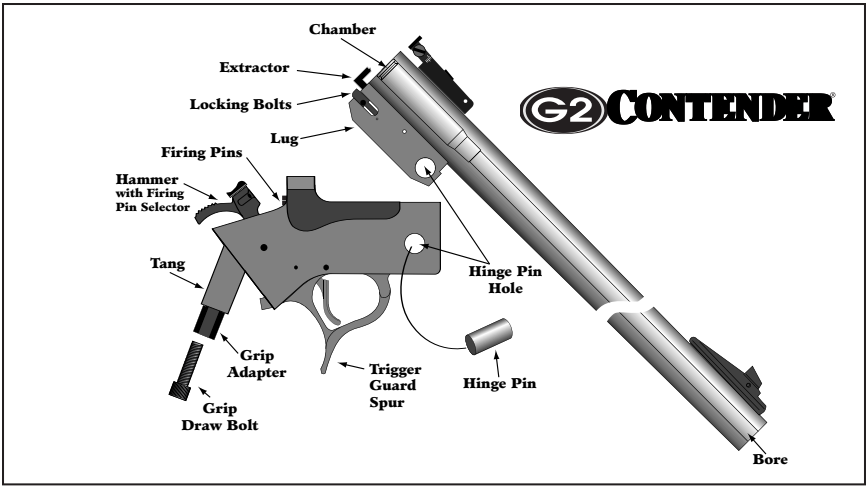
⚠ WARNING

Do not assume that a familiarity with other firearms has equipped you with a knowledge of "safe gun handling", as these words apply to the G2 Contender. Each gun is different, and functions differently. Although the G2 Contender is equipped with an automatic hammer block, the user is responsible for practicing "safe gun handling" at all times. Failure to do so can cause injury and/or death to the shooter or bystanders and damage to property.

G2 Contender® Nomenclature







Know your G2 Contender Pistol or Rifle before attempting to use it. This booklet will help you become familiar with the various terms associated specifically with this type of firearm. The diagram on this page points out the more commonly referred to parts.

Operating The G2 Contender®

The G2 Contender is a single shot, break-open style firearm. To open the G2 Contender, hold the gun with your left hand at the balance point on the forend. (Use right hand if you are left handed). With your other hand, pull rearward and upward on the trigger guard spur with your trigger finger. Place your finger low on the spur for maximum leverage, and give it a fast, sharp pull. Pull rearward and up at the same time.

Pulling back on the trigger guard spur will allow the barrel to pivot downward. To close the G2 Contender, pull the barrel upward while securely holding the grip of the G2 Contender stationary with your right hand. Practice

opening and closing the G2 Contender pistol or rifle before attempting to load and fire this gun.

Dry firing the G2 Contender is only recommended when using "Snap Caps" of the appropriate cartridge designation.

⚠ WARNING

Read this manual in its entirety before attempting to load and fire this gun. Failure to read this material in its entirety and fully understand its significance may cause injury and/or death to the shooter or bystander and damage to property.

Understanding the G2 Contender® Hammer/Trigger Mechanism

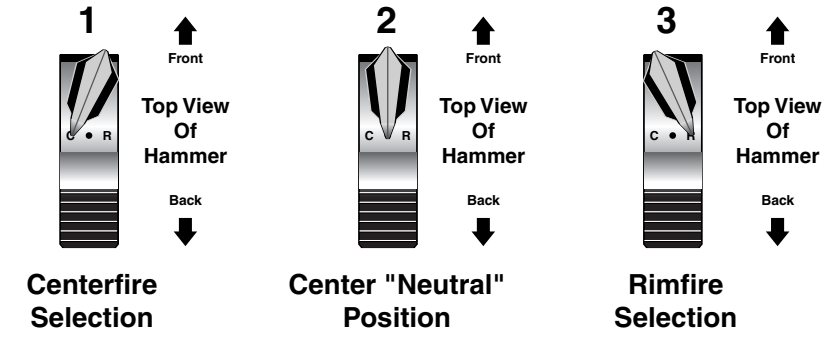
Your G-2 Contender is designed with two firing pins which accommodates either Rim or Center Fire cartridges and allows for the inter-changeability of Contender barrels. These firing pins are located in the Receiver Bridge forward of the hammer. The upper firing pin is used for Rim Fire cartridges while the lower pin is used for Center Fire cartridges.

THE EXTERNAL MANUAL FIRING PIN SELECTOR is located on the top of the hammer (see 1, 2 & 3 below). The selector activates the unique rim and center fire optional ignition systems. When the selector is moved to Position 1, a hammer nose aligns with the centerfire (top) firing pin and readies it for firing. Position 2 is a neutral position. When the selector is moved to Position 2, both firing pins are disarmed and the red dot is covered. When the selector is moved to Position 3, a hammer nose aligns with the rimfire (bottom) firing pin and readies it for firing. Note that when the selector is in Position 1 or Position 3, the red dot is exposed indicating that the firing pins are armed and that the firearm will discharge if the trigger is pulled and the hammer falls with a round in the chamber.

Study the three photos on the right and commit them to memory. Bear in mind that Position 2 is the neutral position. The following text and photos will instruct on the proper use of the External Manual Firing Pin Selector.

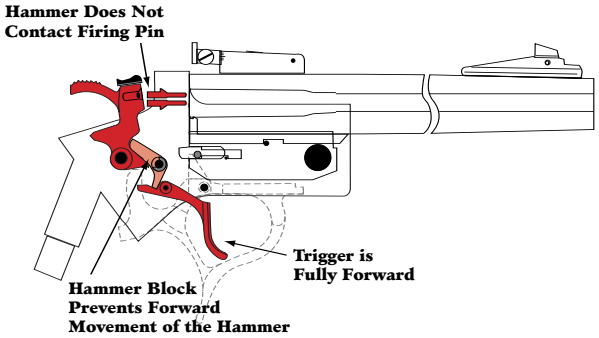
THIS EXTERNAL MANUAL FIRING PIN SELECTOR ACTIVATES THE RIM AND CENTER FIRE OPTIONAL IGNITION SYSTEM. POSITION 2 IS A NEUTRAL POSITION, WHICH CAN DOUBLE AS A SECONDARY SAFETY POSITION.

The three positions of the G2 Contender Firing Pin Selector

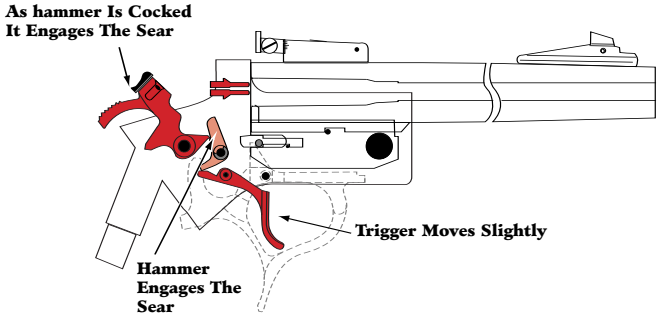


The G2 Contender has an automatic hammer block built into the internal working mechanism. The hammer block is an integral part of the sear. The automatic hammer block prevents the hammer from traveling forward and making contact with the firing pin, unless the trigger has been pulled and held fully rearward.

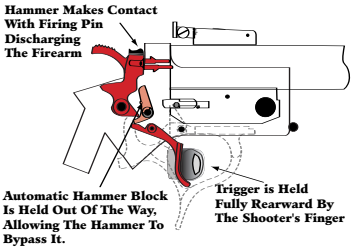
G2 Contender Trigger Mechanism In The "At Rest" Position



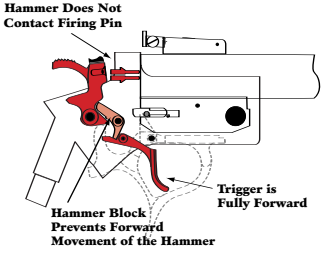
G2 Contender Trigger Mechanism In The "Cocked" Position



G2 Contender Trigger Mechanism In The "Fired" Position



G2 Contender Trigger Mechanism Returns To The "At Rest" Position



⚠WARNING

If the hammer does not return to the "at rest" position, the gun must be returned to the factory for inspection and repair. Failure to follow this rule can result in an accidental discharge which can cause injury and/or death to the shooter or bystanders and damage to property.

Using The Correct Ammunition In The G2 Contender®

Standard Factory Loaded Cartridges:
The G2 Contender Pistol and Rifle is designed for the use of interchangeable barrels which are chambered for a variety of factory loaded cartridges. The proper cartridge for each barrel is clearly marked by its standard industry designation on the top left side of each barrel. Barrels chambered for standard cartridges should be used with high quality commercially manufactured ammunition with a packaging and head stamp designation that corresponds exactly to the barrel marking. **If you have any questions concerning the proper ammunition for your G2 Contender, call or write the factory. Do Not fire the gun!**

Custom (Wildcat) Cartridges:
Several G2 Contender barrels are available in custom cartridge chamberings for those qualified people who are totally experienced in reloading procedure. The novice should not attempt to use these cartridges until he or she has developed the required background and knowledge.

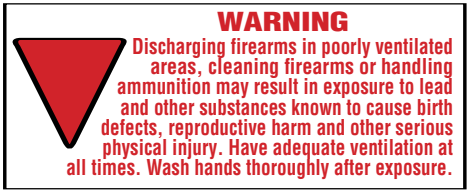
Handload custom ammunition only in accordance with the standards and guidelines set by component and reloading tool manufacturers. These companies publish reloading manuals which must be read, understood and adhered to. Use only that data which is published by a reliable source and thoroughly tested by the component or tool manufacturer. Never exceed the loads listed for a particular powder, bullet and case combination and never substitute components for those listed. When using listed data, bear in mind that production changes affecting ballistic performance can occur at any time and without our knowledge. If there is ever a question as to the correctness of a component, write to its manufacturer. —⚠WARNING— **Failure to follow proper procedure can result in injury and/or death to the shooter or bystanders and damage to property**.

If you are unable to obtain reliable information with respect to procedure or standards for reloading, contact our customer service department for assistance. See address on front cover.

.410 Gauge Shotshells And 45 COLT Ammunition in the G2 Contender Pistol.

Internal choke models are offered in 45 COLT/.410 GA allowing the use of standard 3" .410 GA shotshells. **IN ALL INSTANCES, THE CHOKE TUBE MUST BE REMOVED BEFORE STANDARD BALL AMMUNITION, RIFLED SLUGS OR BUCKSHOT OF THE APPROPRIATE CALIBER IS TO BE USED.**

After heavy use of shot cartridges, clean the barrel and choke tube with a tight fitting stiff wire brush to remove any accumulation of lead.


WARNING
Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

⚠WARNING

Be sure that the G2 Contender pistol or rifle is unloaded and that the action is open when installing or removing the choke tube. THIS IS TO GUARD AGAINST ACCIDENTAL DISCHARGE WHICH MAY CAUSE INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS, AND DAMAGE TO PROPERTY.

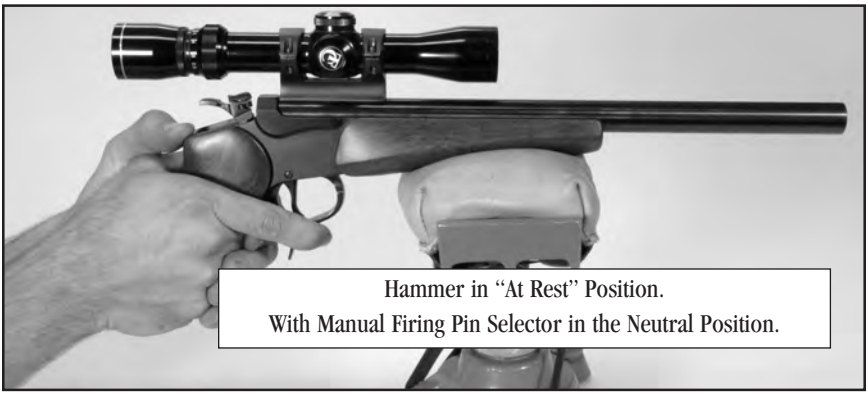
Loading and Firing the G2 Contender® Pistol or Rifle

→⚠WARNING←

Do not assume that a familiarity with other firearms has equipped you with a knowledge of "safe handling", as these words apply to the G2 Contender. Each gun is different. Although the G2 Contender is equipped with an automatic hammer block, the user is responsible for practicing "safe gun handling" at all times. Failure to do so can cause injury and/or death to the shooter or bystanders and damage to property.

Loading The G2 Contender: Make sure that the manual firing pin selector is in the neutral position. When loading the firearm, the barrel is tilted slightly downward and a cartridge is inserted into the chamber in the conventional manner. The cartridge is pushed forward until its head contacts the extractor. If the action does not close smoothly, do not force it closed on a live round. Remove the live round from the chamber and inspect the cartridge and chamber. If you are unable to recognize and correct the problem, have the gun examined by a qualified gunsmith. **→⚠WARNING← Forcing the action closed on a live round may cause accidental discharge. An accidental discharge may cause injury or death**.

Firing the G2 Contender: The hammer is drawn to the cocked position only during the act of firing. When you are ready to fire, support the gun with both hands (as pictured on the following page). Keep the muzzle pointed in a safe direction. Draw the hammer to the cocked position. Set the manual firing pin selector to the fire position required by the cartridge you are firing (rimfire or centerfire). Aim carefully at the target and fire the shot! After the shot is fired, open the action and remove the spent round. **The automatic hammer block in the G2 Contender is a mechanical device and is not foolproof. It is intended to be used in combination with common sense and safe gun handling practices.** Do not rely on the automatic hammer block to overcome the danger of injury to yourself or others from careless handling or abuse of your G2 Contender. **Do Not Load The G2 Contender Until You Are Ready To Fire It.** Always keep the muzzle of your G2 Contender pointed in a safe direction.



Hammer in "At Rest" Position.
With Manual Firing Pin Selector in the Neutral Position.

Hammer in "Cocked" Position - Aim at target
With the manual firing pin selector turned to the fire position
required by the cartridge you are firing (rimfire or centerfire)

If the G2 Contender is dropped or struck a hard blow, the following steps should be taken. The action should be opened, the gun should be unloaded, the bore should be checked for obstructions, the action should be functioned to be sure that the automatic hammer block is working properly; that the hammer and trigger function correctly and that there are no broken or deformed parts. If any problem or malfunction is noted, the gun should be returned to the factory for service.

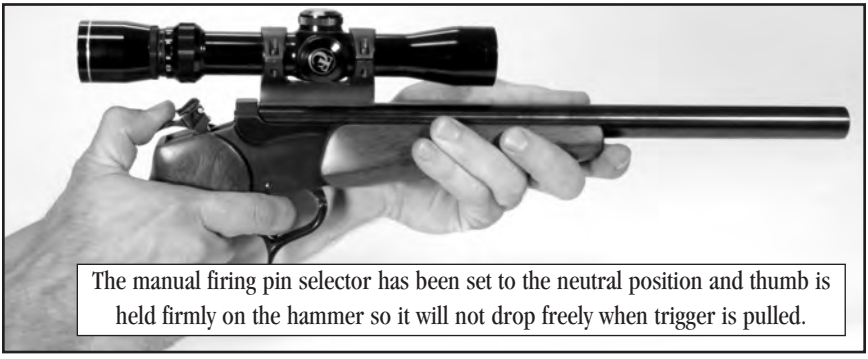
Should You Decide NOT To Fire The G2 Contender® After The Hammer Has Been Cocked, Then You Must Take The Following Steps:

If, after cocking the G2 Contender, the shooter decides not to fire, the following procedure must be followed:

1. Set the manual firing pin selector to the neutral position.

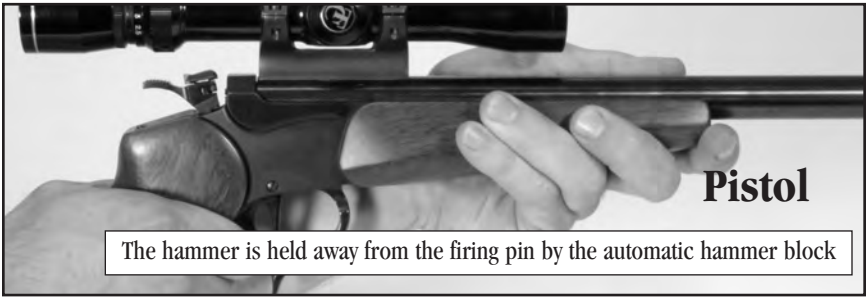
2. Keeping the G2 Contender pointed in a safe direction, lower the gun.

3. Firmly hold your thumb on the hammer so that it cannot drop freely. Pull the trigger rearward only long enough to disengage the hammer. Remove your finger from the trigger.



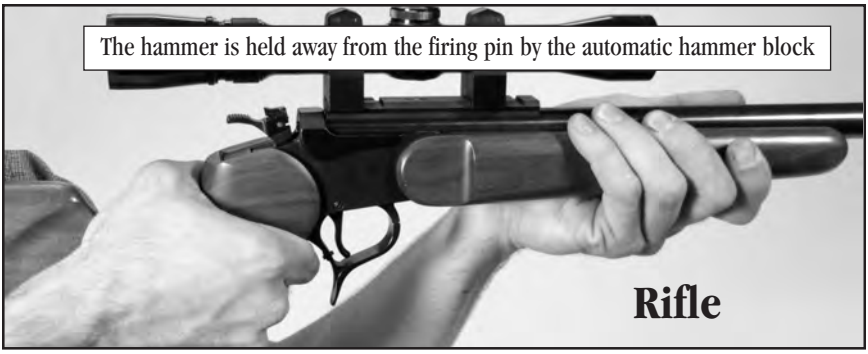
The manual firing pin selector has been set to the neutral position and thumb is held firmly on the hammer so it will not drop freely when trigger is pulled.

4. Carefully lower the hammer forward, allowing the automatic hammer block to engage in the "at rest" position as shown on the next page.



The hammer is held away from the firing pin by the automatic hammer block

5. Open the action - remove the cartridge.



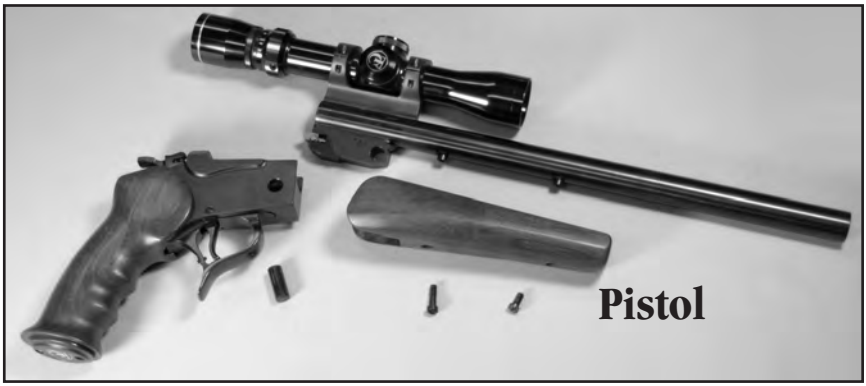
Changing G2 Contender® Barrels

First, open the action to ensure that the gun is not loaded. Then close the action. With the action closed, take a suitable screw driver and remove the forend screws. Then remove the forend. Open the action to relieve the tension on the hinge pin. With a suitable punch or screw driver, gently tap out the hinge pin. The hinge pin may be tapped out in either direction. Remove the barrel from the frame.

Install the new barrel making sure the hole in the frame and in the barrel are aligned. Tap in the hinge pin from either side, close the action and re-install the forend.

⚠WARNING

Always make sure the chamber and bore of every barrel is both empty and unobstructed prior to removing or installing a barrel. Working on a loaded firearm could result in an accidental discharge. An obstructed bore could result in a burst barrel. Either condition can result in injury and/or death to the shooter or bystanders and damage to property.



The G2 Contender® Trigger

→⚠WARNING←

Always make sure the chamber of your G2 Contender is unloaded prior to adjusting the trigger for over-travel. Working on a loaded firearm could result in an accidental discharge which can result in injury and/or death to the shooter or bystanders and damage to property.

G2 Contender triggers are factory set. No adjustment should be required or attempted. Alteration of the trigger spring or use of a non-factory spring can create a dangerous trigger pull. **→⚠WARNING← Too light a trigger pull can cause premature firing which may cause injury and/or death to the shooter or bystanders and damage to property**. Altered parts may also produce an unsafe trigger pull. In no event should parts be filed, honed, ground or replaced by non-factory parts.

G2 Contender trigger stop screw: A trigger stop screw is located in the trigger guard directly behind the trigger. Extremely helpful for target shooting, this adjustment should be set on minimum. In other words, turn the adjustment until the trigger will not release, then gradually back off the adjustment until the trigger just releases. An extra quarter turn affords the proper setting and insures that the trigger will release every time.

G2 Contender® Pistol and Rifle Assembly & Disassembly

⚠WARNING

Always make sure the chamber is empty prior to removing or installing a barrel. Working on a loaded firearm could result in an accidental discharge. An accidental discharge can result in injury and/or death to the shooter or bystanders and damage to property.

The G2 Contender Pistol can be broken down into 4 major components: 1. Pistol Grip 2. Frame Assembly 3. Barrel 4. Forend

To Disassemble the G2 Contender Pistol, do the following:

1. Keeping the G2 Contender pointed in a safe direction, open the G2 Contender pistol by pulling rearward on the trigger guard spur. (See operations section of the G2 Contender pistol).

2. Check the chamber to ensure that the G2 Contender is not loaded.

3. Close the action and with a suitable screw driver, remove the forend screws. Then remove the forend.

4. Break open the G2 Contender relieving the tension on the hinge pin. Gently tap the hinge pin out (from either side) with a suitable punch or screwdriver.

5. Using a suitable screw driver, remove the 3 screws in the grip cap, and in turn remove the grip cap.

6. Insert a 3/16" allen wrench into the socket head of the grip draw bolt and remove the grip bolt. Slide the grip off

7. No further disassembly is recommended or required.

The G2 Contender Rifle can be broken down into 4 major components: 1. Butt Stock 2. Frame Assembly 3. Barrel 4. Forend - takedown procedures follow those detailed above.

Cleaning the G2 Contender® Pistol or Rifle

→⚠WARNING←

Always make sure the chamber is empty prior to cleaning your G2 Contender. Working on a loaded firearm could result in an accidental discharge. An accidental discharge can result in injury and/or death to the shooter or bystanders and damage to property.

Normal cleaning of the G2 Contender involves opening the firearm and run-

ning a few patches saturated with any high-grade gun cleaning solvent through the bore, from the chamber end. Use of a bronze bore brush may be required periodically. More extensive cleaning, especially after the firearm has been subjected to rain or snow, would include removing the grip and forend, and wiping all of the external surfaces with a dry cloth, followed by a light coating of oil. Further disassembly of your G2 Contender is not recommended. If the inside of the frame assembly and the internal components require cleaning, it is recommended that you return the gun to Thompson/Center's Repair Department, or to a qualified gunsmith.

Barrel Obstructions

⚠WARNING

Firing a firearm with an obstructed barrel could cause a burst barrel and injury and/or death to the shooter or bystanders and damage to property.

Before loading the G2 Contender, check the bore to ensure that it is free of obstructions (cleaning patches, excess oil, mud, snow or other foreign materials). If the firearm is dropped it should be unloaded and inspected to ensure that the bore has not become clogged with dirt, snow, twigs or other foreign material.

If, when firing, (particularly reloads) the report is weak or peculiar, stop immediately. Inspect the barrel for a stuck bullet. If the bore is obstructed return the barrel to the factory. Do Not continue to fire the gun.

Failure to Fire

If the G2 Contender fails to fire, keep the gun pointed at the target or in a safe direction for at least 30 seconds. Check to see that the manual firing pin selector is set to the fire position required by the cartridge you are firing (rimfire or centerfire). If the G2 Contender does not fire after 30 seconds, carefully open the action. Extract and examine the cartridge. If the primer is indented, the cartridge should be disposed of in accordance with the ammu-

nition manufacturer's instructions for faulty ammunition, or, in any safe manner. If the primer is not indented, or only lightly indented, you should immediately return the G2 Contender to the factory for service or refer to a qualified gunsmith for service.

→ ⚠ WARNING ←

Always keep the muzzle of your firearm pointed down range for at least 30 seconds if the cartridge does not immediately fire after pulling the trigger. The possibility of a "Hang Fire" (delayed ignition) could exist, and a misdirected muzzle could lead to the bullet being directed in a dangerous direction, thereby causing injury and/or death to the shooter or bystanders and damage to property.

Carrying the G2 Contender®

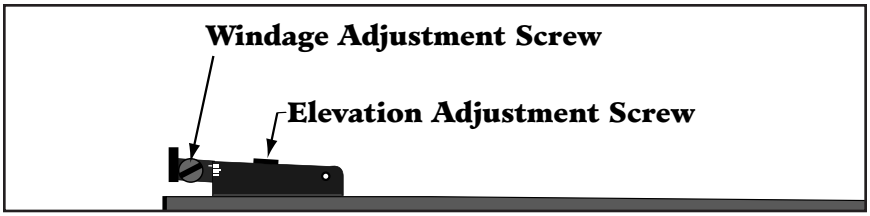
The G2 Contender Pistol or Rifle should never be carried, holstered or cased in a loaded condition. See page 3 for general rules for the safe use and handling of the G2 Contender.

Iron Sight Adjustment

Your G2 Contender has been targeted before shipment, however, some additional sight adjustment may be necessary to compensate for individual holding, sighting, etc.

To guard against accidental discharge which may cause injury or death, be sure that the G2 Contender is unloaded and that the action is open when performing this operation.

All barrels with adjustable sights:
On these models, all windage and elevation adjustments are made on the rear sight only. Elevate (turn counterclockwise) the top screw to compensate for a low group or reverse the procedure to compensate for a high group. Turning the windage screw counterclockwise moves the point of impact to the left. Turning the windage adjustment clockwise moves your group to the right.



G2 Contender Rifle sights:
The barrel has been drilled and tapped for use with standard scope mounts - these are generally available from your Thompson/Center dealer.

Mounting a Scope on a G2 Contender®

The Thompson/Center G2 Contender is factory drilled and tapped for Thompson/Center's mounting systems. When mounting any scope on the G2 Contender, follow the instructions which accompany the mounting system you are using, and the instructions which accompany the scope. Those who are unfamiliar with mounting scopes should contact a competent gunsmith for assistance.

⚠WARNING

Make sure the G2 Contender is unloaded, with the action open before adjusting the rear sight or mounting a scope. An accidental discharge can cause injury and/or death to the shooter and bystanders and damage to property.

Custom Alterations & Conversions

G2 Contender Pistols and rifles or G2 Contender Accessory Barrels which are subjected to custom alteration or conversion other than those performed by the Thompson/Center Custom Shop are not covered by our warranty. Thompson/Center does not endorse or recommend any type of custom alter-

ation other than those performed by the Thompson/Center Custom Shop. Responsibility for other conversions rests solely with the gunsmith performing the conversion. →⚠WARNING— If work is done improperly or without proper judgement, the firearm can rupture or malfunction causing injury and/or death to the shooter or bystanders and damage to property.

Service For Your G2 Contender®

Should your handgun require adjustment, repair or refinishing, we strongly recommend that the gun be returned to the factory. There is no other way to ensure that the work will be done by a competent staff or trained technicians.

Guns returned to the factory should be **marked for the attention of the service department**. A letter of instructions should be enclosed with the gun. Adherence to these suggestions will prevent loss of time and facilitate handling at the factory.

Our service department will give your firearm a complete inspection. They will evaluate the problem or problems specified in your covering letter. If the work required is not covered by our "Lifetime Warranty" (see page 25) you will receive a **quotation which must be authorized by you**.

Ship complete firearms or receivers via UPS. **Barrels only** may be sent Parcel Post as well as UPS.

Statement of Liability

This gun is classified as a Firearm or Dangerous Weapon and is surrendered by us with the express understanding that we assume no liability for its resale or safe handling under local laws and regulations. Thompson/Center Arms assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of any gun subject to influences beyond its control, and will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect.
For your protection, examine your gun carefully at the time of purchase. Fill out and mail the registration card promptly. Be certain that it bears the gun's serial number which you will find on the receiver.

G2 Contenders and G2 Contender accessory barrels which are subjected to custom alteration or conversion other than those performed by the Thompson/Center Custom Shop are not covered by the warranty. **Thompson/Center does not endorse or recommend any type of custom alteration other than those performed by the Thompson/Center Custom Shop**. Responsibility for such conversions rests totally with the gunsmith performing the conversion.

⚠WARNING

Work done improperly or without proper judgement on a G2 Contender could result in an unsafe firearm, the firearm could then rupture or malfunction causing injury and/or death to the shooter or bystanders and damage to property.

Limited Lifetime Warranty

Thompson/Center Arms provides a warranty for all factory finished firearms for the Lifetime of the original consumer purchaser. Any such firearms or part thereof returned, postage paid, to the factory at Rochester, New Hampshire 03867, will be repaired or replaced to our commercial standards free of charge , and returned to the consumer purchaser postage prepaid. This warranty is established by return of our authorized warranty card which should be done within thirty (30) days of purchase.

This warranty does not cover any damage caused by custom alteration of the firearm! Services performed by the Thompson/Center Custom Shop do not void the warranty.Thompson/Center Arms reserves the right to refuse to repair or replace firearms, or parts thereof, damaged by abuse or misuse. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Address all correspondence and inquiries to the address shown on the cover of this booklet.

This warranty Does Not cover the finish of the stock or steel components from scratches, dings or rust which may occur through normal usage or improper care, or any damage caused by custom alteration of the firearm other than those performed by the T/C Custom Shop! Thompson/Center Arms reserves the right to refuse to repair or replace firearms, or parts thereof, damaged by abuse or misuse.

Statement Issued by Sporting Arms & Ammunition Manufacturers Institute (SAAMI)

- Unsafe Arms & Ammunition Combinations -

Ammunition used in a firearm must be the same caliber or gauge as that marked on the firearm by its manufacturer. If the firearm is not marked as to caliber or gauge, or if it appears that the original marking has been overprinted or changed, it is the responsibility of the gun user to have a qualified person determine what cartridge or shell can safely be used in the firearm.

The firing of a cartridge or shell other than that for which the firearm is chambered can result in the cartridge or shell rupturing and releasing high pressure gas that can damage or destroy the firearm and kill or seriously injure the shooter and persons nearby.

There are countless combinations of specific cartridges and firearm chambers which are unsafe. Many of these unsafe combinations are recognizable because of significant dimension differences between the cartridge and the firearm chamber.

Dangerous combinations may also have similar chamber and cartridge dimensions. It is not possible to list every unsafe combination; therefore, in the interest of safety, use only the cartridge (or shell) designated by the firearm or ammunition manufacturer for use in a specific firearm. The cartridge caliber or shotshell gauge must be marked on the firearm frame, receiver or barrel by its manufacturer.

The practice of rechambering firearms is not guided by industry standards. It is possible that a firearm which has been rechambered may not be rechambered properly or the rechambered caliber may not be marked on the firearm. The firearm user is responsible to find out from a qualified person the cartridge caliber or shell gauge for which the firearm has been rechambered.

Shipping Information

T/C Shipping Address:

Thompson/Center Arms Company, Inc.
Farmington Road
Rochester, New Hampshire 03867

T/C Mailing Address:

Thompson/Center Arms Company, Inc.
P.O. Box 5002
Rochester, New Hampshire 03866

Any T/C firearm or barrel should be sent prepaid (we will not accept collect shipments).

Do not include gun case, sling, scopes or other custom accessories and packaging and product literature that you consider to be collectable. These items may be damaged or lost in transit.

The Federal Gun Control Act allows an individual (who is not otherwise barred from purchasing or possessing a firearm) to ship a firearm directly to the manufacturer for purposes of repair. However, before shipping your rifle to us, be certain that your state and local laws permit such shipments and that they will also permit us to return the rifle directly to you. If receiving a rifle is not permitted, then arrangements will have to be made to ship your rifle to a Federally Licensed Firearms Dealer. We will need a signed copy of that dealers Federal Firearms License (F.F.L.).

G2 Contender® Repair Parts

⚠ WARNING

To Those Who Purchase Parts For Their G2 Contender. Thompson/Center Arms is not responsible for repair of the G2 Contender unless the work is done at our factory by our factory service department. There is no other way to ensure that the work will be done by a competent staff or trained technicians. We strongly recommend that G2 Contenders needing repair be returned to the factory.

Consumers, dealers or gunsmiths who order individual parts must accept the responsibility for the correctness of the part itself. Equally, it is the installers responsibility to ensure that each part is properly fitted and functioning as an intricate part of the overall mechanism. Improperly fitted parts can result in a dangerous malfunction, causing injury and/or death to the shooter or bystanders and damage to the firearm. The purchaser and installer must accept full responsibility for the correct adjustment and proper overall functioning of the entire mechanism after such installation of parts.

G2 CONTENDER®

For Your Records

Important Note: For fire, theft & insurance purposes, retain this record with your important papers.

My G2 Contender was Purchased From:

_____

Date:

_____

Serial Number:

_____

Caliber:

_____

Accessories:

_____

Owner Registration Card Mailed On: _____

Notes:

_____

_____

_____

_____

_____

_____

Thompson/Center Arms Co., Inc.
P.O. Box 5002
Rochester, New Hampshire 03866

08/04

G2 CONTENDER®

Manual Number 00051364